JAYPEE CHUNAR CEMENT PRODUCTS



JOCL/JCCP / EC COMP-1 / 2020-2021 18 May, 2021

To,

Director,
Regional Office (C),
Ministry of Environment & Forest (MoEF),
Lucknow (UP).

Sub: The Environmental Clearance granted by MoEF for Jaypee Chunar Cement Products, A Unit of Jaypee Cement Corporation Ltd. for manufacturing of 1,00,000 ton per annum Asbestos Cement Sheet at Chunar, Distt. Mirzapur, U.P. 231311

Ref.No: Your Letter No. J-11011/436/2009-IA II (I) Dt. 04.10.2011,

Dear Sir,

This has the reference to your above referred letter on the subject matter. In this connection, we are submitting herewith point wise status of the Compliance for your information and reference Please.

Thanking you,

Yours faithfully

For JAYPEE CHUNAR CEMENT PRODUCTS

(A Unit of Jaypee Cement Corporation Ltd.)

(R.K.Verma)
Vice President

CC: Member Secretary, Central Pollution Control Board, New Delhi. Member Secretary, U.P. Pollution Control Board, Lucknow (UP). Regional Office, U.P. Pollution Control Board, Robertsganj (UP).





Works : Village - Jamuhar, P.O. Chunar Cement Factory, Tehsil - Chunar Distt. Mirzapur

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Head Office: 'JA House' 63 Basant Lok, Vasant Vihar, New Delhi - 110 057 (India)

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Name of the Project: Period of Compliance Report: October 2020 to March 2021 Clearance Letter No: SPECIFIC CONDITIONS Jaypee Chunar Cement Products, A Unit of Jaypee Cement Corporation Ltd. for manufacturing of 1,00,000 ton per annum Asbestos Cement Sheet At Chunar, Distt. Mirzapur, U.P. 231311 No.J-11011/436/2009-IA II (I) Dt. 04.10.2011 COMPLIANCE STATUS

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Fugitive emissions shall be controlled by bringing cement in closed tankers, fly ash in covered trucks and asbestos in loc impervious bags opening inside a closed mixer, Dust collectors pushall be provided to Fiber mill, Bag opening device (BOD), let Cement and Fly ash silos to control emissions. Bags filters followed by wet washer shall be provided at automatic bag opening machine, bag shredder, fiber mill and the cement silo to collect the dust and recycle it into the process. Fugitive emissions generated from hopper of jaw crusher and Pulverizer shall be channelized through hood with proper suction arrangement, bag filter and stack.	There shall be no manual handling/ opening of asbestos fiber bags. The company shall install fully automatic asbestos fiber debagging system before commissioning the unit. Mechanized mixing of the raw materials shall be explored.	Only Chrysotile white asbestos fiber shall be used. Blue asbestos shall not be utilized as raw material in the manufacturing process.	The project proponent shall adhere to the prescribed BIS standards and laws regarding use and handling of asbestos, safety of employees etc. Raw materials like asbestos fiber and cement shall be transported in closed containers. Asbestos fiber shall be brought in pelletized form in impermeable bags and under compressed condition.	
High efficiency pulse jet bag filters have been installed at various locations for controlling fugitive emission and details of High efficiency pulse jet bag filters have already been submitted with report vide our letter no. JCCL/JCCP/ENV COMP-2/2015 on dated May 28, 2015.	Fully Automatic Asbestos Fiber Bag Opening Machine is installed and commissioned for handling of asbestos fiber bags.	Only Chrysotile white asbestos fiber is used for manufacturing of asbestos sheet. Material safety data have already been submitted with report vide our letter no. JCCL/JCCP/ENV COMP-2/2015 on dated May 28, 2015.	All the BIS standards and laws of safety are followed for handling of asbestos. The asbestos bags are handling in closed circuit without exposure to workmen.*	

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work zone environment shi	all not exceed the emission	nission and ensure that the	86. Adequate measures sh	J/Nm³ as notified under	e company shall comply
50	n limit	he sta	all be	The	with
in work zone environment shall be maintained within 0.1 fiber/cc	shall not exceed the emission limit of 0.2 fiber/cc. Asbestos fiber	emission and ensure that the stack emission of asbestos fiber	1986. Adequate measures shall be adopted to control the process	mg/Nm³ as notified under the Environment (Protection) Act,	The company shall comply with total dust emission limit of 2
3	withi	limit	2mg/	locat	1. High

1. High efficiency pulse jet bag filters have been installed at various locations for controlling of total dust emission from stack below 2mg/Nm3 and stack emission of asbestos fiber will not exceed the limit of 0.2 fiber/cc. Work zone environment will be maintained within 0.1 fiber/cc. Emission monitoring reports are sent to the Ministry's Regional Office at Lucknow, CPCB and UPPCB regularly. The details are as under

2. Avg. Stack of **Automatic Fiber Bag Opening m/c** Monitoring data for the period October 2020 to March 2021 is as under

AVG	1.46
MAX	1.59
	1.34

Avg. Workplace Monitoring data for the period October 2020 to March 2021 is as under

1 Fiber Mill Area 0.045 2 Plant Area 0.044 3 Hard Ground Waste Area 0.047		Fiber Mill Area Plant Area Hard Ground Waste Are	ω N H
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Total water requirement shall not exceed 100 m3/day. All the

recommendations of the State Ground Water Department, Govt

of U.P. shall be implemented in time bound manner.

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housekeeping practices shall be adopted for improvement of the environment within the work environment also. These include.	shall be laid in accordance with the Factories Act. Better	aust and	Proper housekeeping shall be maintained within the plant Proper houseke
		by vacuum cleaning machine.	Proper housekeeping is being ensured in plant area and cleaning of

(a) All monitoring transfer points shall be connected to dust

extraction system.

(c)Floor shall be cleaned by Vacuum cleaner only. (b) Leakages or dust from machines and ducts shall be plugged

transportation of asbestos within the premises (d) Enclosed belt conveyor shall be used instead of manual

reports submitted to the Ministry's Regional Office at Lucknow, agency like NIOH / IRTC / NCB or any other approved agency and work zone area shall be monitored by an independent monitoring SPCB and CPCB Project proponents. In addition, the asbestos fiber count in the the work zone area and stack(s) shall be undertaken by the Quarterly monitoring of pollutant (PM10, asbestos fiber count) in

Already Complied

Already Complied

Already Complied Already Complied

Emission monitoring reports are sent to the Ministry's Regional Office at 1. Avg. Lucknow, CPCB and UPPCB regularly. Stack of Automatic Fiber Bag Opening m/c Monitoring

data for the period October 2020 to March 2021 is as under

Min. MAX AVG DUST CONC. (mg/Nm3) 1.34 1.59 1.46

2. Avg. Workplace Monitoring March 2021 is as under data for the period October 2020 to

Sr. No	Sampling Location	AVG. Pollutan Concentration (Fiber/CC)
1	Fiber Mill Area	0.045
2	Plant Area	0.044
W	Hard Ground Waste Area	0.047
**	Sheet Sorting Area	0.041

water Consumption is below 100 M3/day and all the

mendations are implemented

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Chrysotile fiber that it does not contain any toxic or trace parties. A copy of certificate shall be submitted to the country of Environment and Forests.	The cut and damaged fiber bags shall immediately be repaired. Empty fiber bags will be shredded in the fine particles in a bag shredder and recycled into the process. Pilling of AC Sheets shall be done in wet condition only.	The company shall ensure that the entire solid waste generated including process rejects, cement, fly ash dust from bag filters and empty asbestos bag shall be recycled back in the manufacturing process. Process sludge shall be 100% recycled and reused in the process. Hazardous waste shall be ground in dust proof pulverize with integrated bag filter and recycled back to the process. Asbestos fibers which cannot be further recycled due to contamination of iron dust shall be stored in HDPE lined secured landfill. The disposal facilities for asbestos waste shall be in accordance with the Bureau of Indian Standard Code.	As reflected in the Environment Management Plan, all the treated effluent shall be recycled and reused in the manufacturing process. No process water shall be discharged outside the premises and 'Zero' discharge shall be maintained. All the domestic wastewater shall be treated in STP and used for green belt development.
Copy of certificate have already been submitted with report vide our letter pp. JCCL/JCCP/ENV COMP-2/2015 on dated May 28, 2015	The cut and damaged fiber bags are immediately used in the process. Empty fiber bags are shredded and recycled into the process. AC sheets will be stored in wet condition.	The plant has been designed on Zero discharge basis and all the process waste has been recycled into the process used. The Hazardous waste is being pulverized and recycled back to process plant for reused. No disposal outside the premises. Proper handling of Chrysotile Asbestos, green belt plantation, control of fugitive emissions, control systems at source, zero waste disposal, complete recycling of solid waste and water, good housekeeping is being done.	 No effluent is being generated from the process. The plant has been designed on Zero discharge basis. STP has been commissioned and domestic waste water from plant and colony is treated in the sewage treatment plant. The treated water is used for water sprinkling and green belt development.

Xviii	Xvii.	Xvi.	Xv.	Xiv
All the commitments made to the public during the Public Hearing /Public Consultation meeting held on 14th December, 2010 shall be satisfactorily implemented and a separate budget for implementing the same should be allocated and information submitted to the Ministry's Regional Office at Lucknow.	Earth quack and Seismic hazard management plan shall be submitted to the Ministry's Regional Office at Lucknow within three months.	The company shall also undertake rain water harvesting measures for a storage capacity of minimum 2 - 3 months after studying the hydrogeology of the area and plan of action shall be submitted to the Ministry's Regional Office at Lucknow within three months.	To educate the workers, all the work places where asbestos dust may cause a hazard shall be clearly indicated as a dust exposure area through the use of display signs which identifies the hazard and the associated health effects.	Regular medical examination of the workers and health monitoring of all the employees shall be carried out and if cases of asbestos are detected, necessary compensation shall be arranged under the existing laws. A competent occupational health physician shall be appointed to carryout medical surveillance. Occupational health of all the workers shall be monitored for lung function test, chest x-ray, sputum for acid-fast-bacilli (AFC) and asbestos body (AB), urine for sugar and albumen, bloat tests for TLC, DLC, ESR, Hb and records maintained for at last 40 years from the beginning of the employment or 15 years after the retirement or cessation of employment whichever is later. Occupational Health Surveillance shall be carried out as per the directives of the Hon'ble Supreme Court including the recent Kalyaneswari Case.
Already Compiled	Details have already been submitted vide our letter no. JAL/CCF/ENV.12/2012 on dated 28/01/2012	Rain Water harvesting system has been installed for storm water.	Regular awareness training programme is being conducted by experts on safety and health. Displays of signage's about the handling of asbestos bags are displayed at various locations.	Regular medical examination of the employee is being done by company doctor and 42 employees have been examined and no occupation disease has been noticed during the period of October 2020 to March 2021.

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The same of the sa	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	The project authorities must strictly adhere to the stipulations made by the Uttar Pradesh Pollution Control Board and the State Government.	GENERAL CONDITIONS	The company shall provide housing for construction labor within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project	At least 5% of the total cost of the project shall be earmarked towards the Enterprise Social Commitment based on public hearing issues and item-wise details along with time bound action plan should be prepared and submitted to the Ministry's Regional Office at Lucknow. Implementation of such program should be ensured accordingly in a time bound manner.	W.	plant whichever is earlier.	the CPCB guidelines in consultation with the DFO. Green belt development shall be started within 3 months after obtaining EC and completed within three years or before commissioning of the
	Noted and No expansion / modifications will be taken without the prior approval from ministry of environment & forest.	Noted and All the conditions/stipulations by statutory authorities are implemented.		Not applicable as construction phase is over	It will be implemented	7240	Total plantation	project site. The process of fresh plantation is regularly followed Details of the fresh Tree Plantation done during October 2020 to March 2021 are as under.
	n / modifications wof environment & fo	iditions/stipulations		struction phase		6082	Nos. Of I	Tree Plantation d
	ill be ta	by stat		s over.			Plant S	ntation one dur
	ken without the	tutory authorities	E	T.		84%	Survival rate in Percentage	is regularly folic ring October 202

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AVG. NO _x 19.73 21.10 18.00 20.50						At least four ambient air quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM 10 , SO_2 and Nox are anticipated in consultation with the SPCB, Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Lucknow and the SPCB/CPCB once in six months. 1. Four ambient air quality monitoring stations are established in upwind and down wind direction where maximum ground concentrations of PM_{10} , SO_2 &: NO_x are anticipated. Monitoring of the suspended particulate matter for the stack & ambient air quality is being carried out and the same is reported to UP Pollution Control Board on regular basis (every month). The average AAQMS data for the period October 2020 to March 2021 is as under (All values in μ g/m³):-	The gaseous emissions from various process units shall conform to the load/mass based standards notified by this Ministry on 19th May, 1993 and standards prescribed from time to time. The State Board may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location.
The plant has	AVG. SO ₂	AVG.PM 2.5	AVG.PM10	Parameters	Locations	and down of the particulate out and the basis (even 2020 to Ma	Noted and Co
19.73	17.72	25.29	46.71	tank	Water storage	Four ambient air quality monitoring stations are established in upwind and down wind direction where maximum ground concentrations of PM ₁₀ , SO ₂ & NO _x are anticipated. Monitoring of the suspended particulate matter for the stack & ambient air quality is being carried out and the same is reported to UP Pollution Control Board on regular basis (every month). The average AAQMS data for the period October 2020 to March 2021 is as under (All values in $\mu g/m^3$):-	Compiled
21.10	18.67	26.83	50.91	gate of JCCP		nitoring station here maximur ticipated. Mor ack & ambient of to UP Pollution erage AAQMS der (All values	
18.00	15.22	24.78	46.26	OTHCE	JCCP time	n ground or nitoring of t air quality on Control E data for the in µg/m³):-	
20.50	18.37	27.62	50.95	SUDSIGNOT		lished in upwind oncentrations of the suspended is being carried soard on regular period October	

< Industrial wastewater shall be properly collected, treated so as to | The plant has been designed on Zero discharge condition and all the conform to the standards prescribed under GSR 422 (E) dated plantation purpose. time to time. The treated wastewater shall be utilized for 19th May, 1993 and 31st December 1993 or as amended from

industrial Effluent waste water recycled back into the process. Overall noise level is kept below the standard 75 dBA. Acoustic

The overall noise level in and around the plant area shall be kept all sources of noise generation. The ambient noise levels shall measures including acoustic hoods, silencers, enclosures etc. on well within the standards (85 dBA) by providing noise control 75 dBA (daytime) and 70 dBA (nighttime). conform to the standards prescribed under EPA Rules enclosures and hoods are provided to control the noise level 3736

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A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/Municipal Corporation. Urban Local Body and the local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal. The clearance letter shall also be put up on the website of the company by the proponent.	Requisite amount shall be earmarked towards capital cost and recurring cost / annum for environment pollution control measures to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Regional Office of the Ministry at Lucknow. The funds so provided shall not be diverted for any other purpose.	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further, the company must undertake socio-economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc.	The company shall develop surface water harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table.	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.
A copy of clearance letter is submitted by the proponent to concerned Panchayat and Receiving copy of the letter has already been submitted vide our letter no. JAL/CCF/Env./06/2012 on dated Bylay 31, 2012.	Capital cost Rs. 40 Lacks per annum and recurring cost Rs. 2.2 Lacks per annum for environmental pollution control measure and these investments will be used solely for pollution control measure. The Recurring expenditure for pollution control and environment protection during October 2020 to March 2021 is 3.10 Lakh.	All the environment control measures and safeguards recommended in EIA-EMP report are complied. Socio-economic development activities in the surrounding villages like community development programs, educational programs, water supply & health care are undertaken.	Rain Water harvesting system has been installed for storm water	Compiled. Under occupational health surveillance, 42 employees and workers have been examined and no occupation disease has been noticed during the period of October 2020 to March 2021.

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The environmental statement of each financial year ending 31st march in Form - V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules 1986, as amended subsequently, shall also be put up on the website of the company along with the status of compliance of environment conditions and shall also be sent to the respective Regional Office of the MOEF at Lucknow by e-mail.	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MOEF, the respective Zonal Office of CPCB and the SPCB. The Regional Office of this Ministry at Lucknow/CPCB/SPCB shall monitor the stipulated conditions.	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MOEF at Lucknow. The respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; PM 10, SO ₂ and Nox (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain
The environmental statement of financial year ending 31st March 2020 in Form — V and Environment Statement Report letter have already been submitted vide our letter no. JCCL/JCCP/ENV/ESR/2020-21 dated 15 July 2020.	Monitoring report of the suspended particulate matter for the stack & ambient air quality is being reported to UP Pollution Control Board on every month and Six Monthly compliance is submitted to Zonal office of MOEF on regular basis.	Criteria pollutants PM 10, SO_2 and NO_x (ambient levels as well as stack emissions) is displayed on the main gate of the plant is under process and six monthly report is regularly submitted to MoEF , CPCB and UPPCB and same will be also uploaded on company website .

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CHINAR, DIS MIN	The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous Wastes (management, Handling and Transboundary Movement) Rules, 2008 and the Public (Insurance) Liability Act, 1991 along with their amendments and rules.	The Ministry reserve the right to stipulate additional conditions if found necessary. The company in a time bound manner shall implement these conditions.	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Project authorities shall inform the regional, Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at website of the Ministry of Environment and Forests at http;/envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locally concerned and a copy of the same should be forwarded to the Regional Office at Lucknow.
	Noted and agreed.	Noted & agreed	Noted & agreed	Already complied. The date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work have already been submitted vide our letter no. JAL / CCF/ ENV. /06/2012 dated 31 May 2012	Already complied. The Project has been accorded environmental clearance by the ministry has already been published in local news paper in Hindi as well as English on dated 11.10.2011. Copies already submitted vide our letter no. JAL/CCF/Env./06/2012 on dated May 31, 2012